

DC Inverter Air Source Heat Pumps (Monoblock Type)

1. Working source temperature range: -25°C to 45°C
2. Control Object: water tank temperature
(Setting range: Heating: $30^{\circ}\text{C} \sim 55^{\circ}\text{C}$; Cooling: $32^{\circ}\text{C} \sim 12^{\circ}\text{C}$)
3. Control Way: wire controller
4. Water Pump: start/stop according to water tank temp
5. Working Modes: hot water/heating/cooling/hot water+cooling/hot water+heating

CGK015V3L-B



**CGK025V3L-B, CGK-025V3L-B
CGK030V3L-B, CGK-030V3L-B**



CGK040V3L-B, CGK-040V3L-B



**CGK050V3L-B, CGK-050V3L-B
CGK060V3L-B, CGK-060V3L-B**



CGK-080V3L-B












SPRSUN



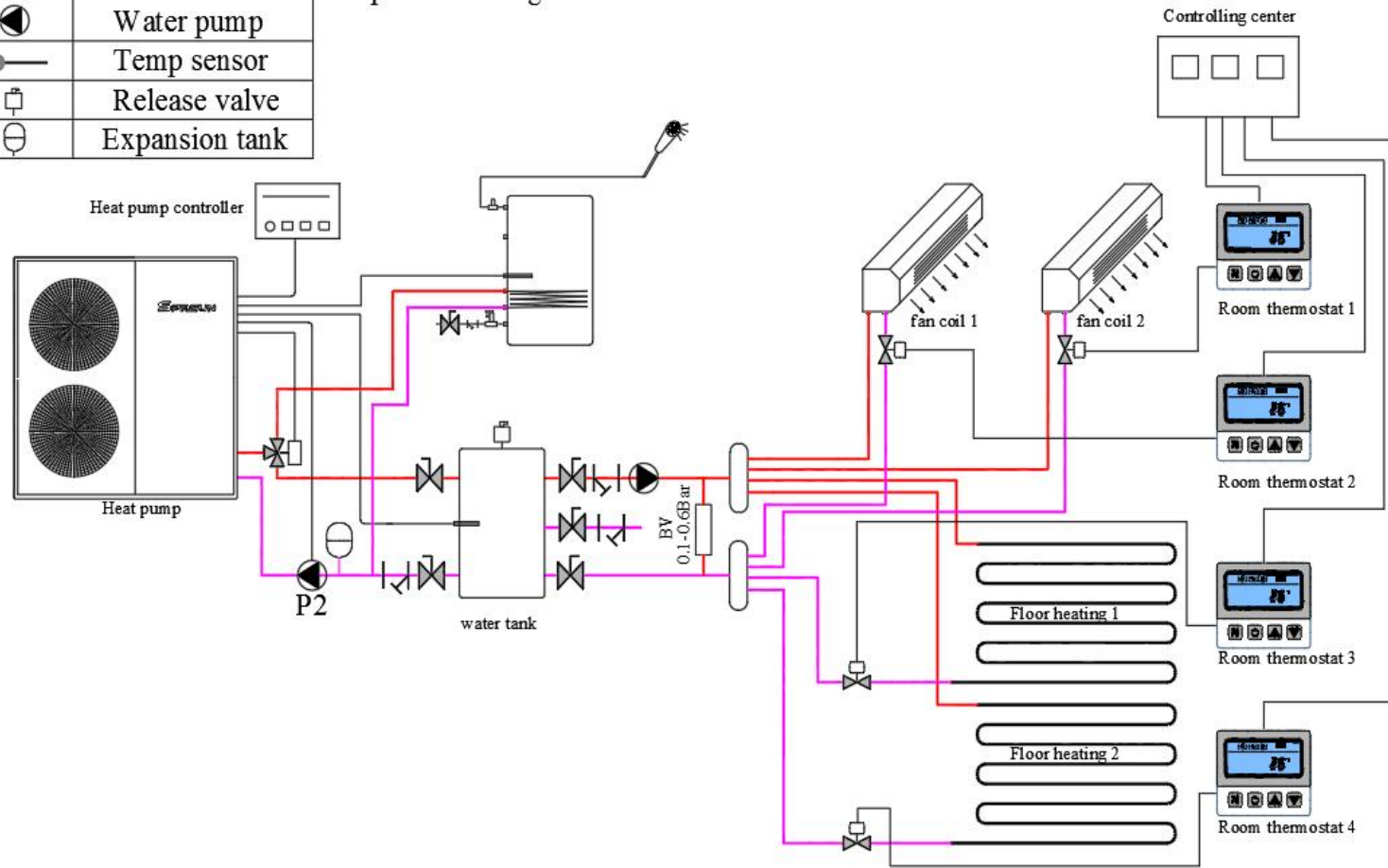
Guangzhou Sprsun New Energy Technology Development Co., Ltd.

Installation Diagram

Symbol	Name
	3-way valve
	2-way valve
	Ball valve
	Non-return valve
	Filter
	Water pump
	Temp sensor
	Release valve
	Expansion tank

Notice:

1. Pls select the right modes according to your demand then install it according to the installation diagram. If only hot water function required, pls select heating+hot water mode , and then put the hot water sensor into the hot water tank.
2. Two-way valve and BV valve are optional for installation. Only If you need to control the temperature by different zone, then pls install both.
3. Fan coil can be controlled by linkage with the secondary circulation pump . Meanwhile, a passive linkage thermostat shall be installed.



SPRSUN DC inverter air source heat pump

Standard Materials

Name	Description	Picture	Name	Description	Picture	Name	Description	Picture
Condenser	Plate Heat Exchanger		Evaporator	Hydropilic Aluminium foil and internal thread copper pipe heat exchanger		High Pressure Sensor	Manqiwei 0-4.5MPa	
Compressor	Panasonic Rotary Compressor		Expansion Valve	Danfoss Electronic expansion valve		Low Pressure Sensor	Manqiwei 0-3.45MPa	
4-way valve	SANHUA		DC Fan	NIDEC DC Fan		Package	corrugated board case / plywood case	
Controller	Touch screen Controller							

Functions

1. Defrost operation

Heating or hot water into the defrosting conditions:

When heating or hot water, the cumulative running time of the compressor is ≥ 45 MIN (parameter P10), and the continuous running time of the compressor is ≥ 5 min;
Outer coil temperature $< -3^{\circ}\text{C}$ (parameter P11);

① (ambient temperature - outer coil temperature) $\geq 5^{\circ}\text{C}$ (parameter P14), and $-7^{\circ}\text{C} \leq$ ambient temperature \leq parameter P16 for 30 seconds;

② (ambient temperature - outer coil temperature) $\geq 5^{\circ}\text{C}$ (parameter P15), and the ambient temperature $< -7^{\circ}\text{C}$ for 30 seconds;

When the above conditions are met at the same time, it will enter defrosting; (Note: ① and ② only need to meet any one of the conditions)

When the temperature of the outer coil fails, if the ambient temperature is $\leq 20^{\circ}\text{C}$, the defrosting will be changed to timing defrosting, and the defrosting time is 10MIN;

λEnter defrosting conditions when starting:

When the shutdown/standby/compressor power-off time is ≥ 30 min;

$-7^{\circ}\text{C} \leq$ ambient temperature $\leq 3^{\circ}\text{C}$, and coil temperature $< -3^{\circ}\text{C}$ (parameter P11);

When the start-up condition of the compressor is met (the water temperature is lower than the hysteresis/the machine is turned on, but it is not started), when the above conditions are met, enter

Defrost is running.

Exit defrosting conditions:

After 2 minutes of defrosting, when the temperature of the outer coil is $\geq 20^{\circ}\text{C}$ (parameter P13) or the defrosting time reaches 10 MIN (parameter P12), the system will exit defrosting;

Defrosting action: (The compressor is not turned off during defrosting, but the frequency is reduced to the lowest 30Hz)

When the defrosting conditions are met, the following actions will be taken:

1) The compressor drops to 30HZ, and the fan turns off after 15 seconds;

2) At 55S, the four-way valve is powered on;

3) At 60S, the compressor rises to a defrosting frequency of 60Hz (parameter P09);

4) The water pump keeps running;

When exiting defrosting conditions are met, the following actions will be taken:

1) Press down to 30HZ;

2) The four-way valve is de-energized at 55S;

3) The fan is turned on at 60 seconds, and after 5 seconds, the compressor returns to the normal control frequency and resumes normal operation;

Abnormal end of defrosting:

1) When a failsafe shutdown occurs during defrosting, the system immediately exits defrosting and stops running;

2) Low pressure protection is not detected during defrosting;

Forced defrosting: When the temperature of the outer coil is lower than the exiting defrosting temperature, long press the "Function" + "-" button for 3 seconds to enter the forced defrosting

2. Heating electric heating

The control logic is as follows:

Start conditions:

1) In heating mode;

2) Ambient temperature $< 10^{\circ}\text{C}$ (F59) or ambient temperature sensor failure

3) There is a demand for heating, that is, when the inlet water temperature \leq the heating set temperature - the return temperature of the air conditioner (parameter P01);

4) The water pump is running

5) 5 minutes after the press starts (F57);

When the above conditions are met at the same time, the electric auxiliary heating will be turned on.

Close condition:

1) Cooling mode, hot water mode;

2) When there is no demand for heating or constant temperature control;

3) Inlet water temperature sensor failure alarm;

4) Ambient temperature $> 10^{\circ}\text{C}$ (F59)

5) Water flow failure

6) Water pump off

When any of the above conditions are met, the electric auxiliary heating stops

When the electric auxiliary heating is turned on, the water pump is turned on 30s in advance; when the auxiliary electric heating is turned off, the water pump is turned off after a delay of 30s.

During defrosting, forced defrosting, and secondary antifreeze, the electric heating is forced to be turned on;

When high pressure fault, low pressure fault, exhaust temperature sense fault, exhaust high protection shut down, if the compressor is locked and cannot be started, after 5 minutes, the electric heating will be started instead of the compressor.

3. Hot water electric heating

The control logic is as follows:

Start conditions:

1) In hot water mode;

2) Ambient temperature $< 10^{\circ}\text{C}$ (F58) or ambient temperature sensor failure

3) There is demand for hot water, that is, when the temperature of the water tank \leq the set temperature of hot water - the differential temperature of hot water (parameter P02);

4) 5 minutes after the press starts (F56);

When the above conditions are met at the same time, the electric auxiliary heating will be turned on.

Close condition:

1) Cooling mode, heating mode;

2) When there is no demand for hot water or constant temperature control;

3) The temperature sensor of the water tank has a failure alarm;

4) Ambient temperature $> 10^{\circ}\text{C}$ (F58)

When any of the above conditions are met, the electric auxiliary heating stops

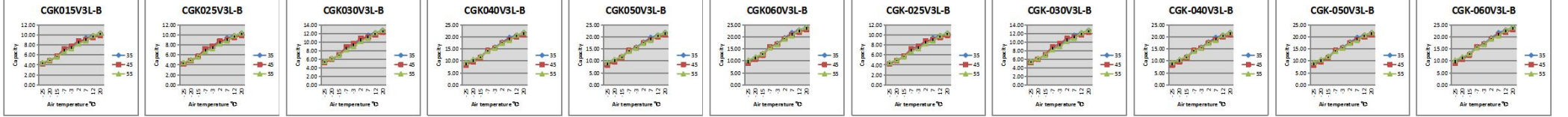
During defrosting, forced defrosting, and secondary antifreeze, the electric heating is forced to be turned on;

High pressure failure, low pressure failure, exhaust temperature failure, exhaust overheating protection shutdown, if the compressor is locked and cannot be started, after 5 minutes, the electric heating will be started instead of the compressor.

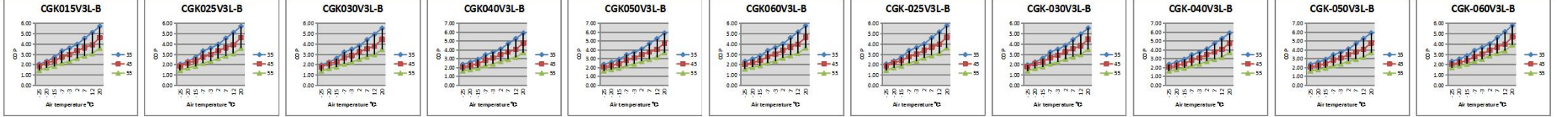
Unit Name		DC Inverter Air Source Heat Pumps (Monoblock Type)																																				
Model		CGK015V3L-B		CGK025V3L-B		CGK030V3L-B		CGK040V3L-B		CGK050V3L-B		CGK060V3L-B		CGK-025V3L-B		CGK-030V3L-B		CGK-040V3L-B		CGK-050V3L-B		CGK-060V3L-B		CGK-080V3L-B														
Power Supply / Refrigerant	V/Hz/P	220-240/50/1 - R32		220-240/50/1 - R32		220-240/50/1 - R32		220-240/50/1 - R32		220-240/50/1 - R32		220-240/50/1 - R32		380-420/50/3 - R32		380-420/50/3 - R32		380-420/50/3 - R32		380-420/50/3 - R32		380-420/50/3 - R32		380-420/50/3 - R32														
Max. Heating Capacity (A7°C/W35°C)	kW	6		9.4		11.6		15.8		19.8		21.8		9.4		11.6		15.8		19.8		21.8		28														
C.O.P (A7°C/W35°C)	W/W	4.45		4.56		4.41		4.61		4.71		4.61		4.56		4.42		4.62		4.72		4.62		4.62														
Heating Capacity Min./Max.(A7°C/W35°C)	kW	2.76	/	6	4.32	/	9.40	5.34	/	11.60	7.27	/	15.80	9.11	/	19.80	10.03	/	21.80	4.32	/	9.40	5.34	/	11.60	7.27	/	15.80	9.11	/	19.80	10.03	/	21.80	12.88	/	28.00	
Heating Power Input Min./Max.(A7°C/W35°C)	W	564	/	1348	759	/	2061	968	/	2630	1261	/	3427	1547	/	4204	1740	/	4729	759	/	2061	966	/	2624	1259	/	3420	1544	/	4195	1736	/	4719	2230	/	6061	
C.O.P Min./Max.(A7°C/W35°C)	W/W	4.45	/	4.90	4.56	/	5.70	4.41	/	5.51	4.61	/	5.76	4.71	/	5.89	4.61	/	5.76	4.56	/	5.70	4.42	/	5.53	4.62	/	5.78	4.72	/	5.90	4.62	/	5.78	4.62	/	5.78	
Max. Heating Capacity(A7°C/W45°C)	kW	5.8		9.0		11.1		15.2		19.0		20.9		9.0		11.1		15.2		19.0		20.9		26.9														
C.O.P (A7°C/W45°C)	W/W	3.56		3.65		3.53		3.69		3.77		3.69		3.65		3.54		3.70		3.78		3.70		3.70														
Heating Capacity Min./Max.(A7°C/W45°C)	kW	2.65	/	5.76	4.15	/	9.02	5.12	/	11.14	6.98	/	15.17	8.74	/	19.01	9.63	/	20.93	4.15	/	9.02	5.12	/	11.14	6.98	/	15.17	8.74	/	19.01	9.63	/	20.93	12.36	/	26.88	
Heating power input Min./Max.(A7°C/W45°C)	W	677	/	1618	958	/	2474	1223	/	3156	1593	/	4113	1954	/	5045	2198	/	5675	958	/	2474	1220	/	3149	1590	/	4104	1950	/	5034	2193	/	5662	2817	/	7273	
C.O.P Min./Max.(A7°C/W45°C)	W/W	3.56	/	3.92	3.65	/	4.33	3.53	/	4.19	3.69	/	4.38	3.77	/	4.47	3.69	/	4.38	3.65	/	4.33	3.54	/	4.20	3.70	/	4.39	3.78	/	4.48	3.70	/	4.39	3.70	/	4.39	
Max. Cooling Capacity(A35°C/W18°C)	kW	5.5		8.6		10.6		14.4		18.1		19.9		8.6		10.6		14.4		18.1		19.9		25.5														
E.E.R (A35°C/W18°C)	W/W	3.45		3.54		3.42		3.58		3.65		3.58		3.54		3.43		3.59		3.66		3.59		3.59														
Cooling Capacity Min./Max.(A35°C/W18°C)	kW	2.52	/	5.47	3.94	/	8.57	4.87	/	10.58	6.63	/	14.41	8.31	/	18.06	9.15	/	19.88	3.94	/	8.57	4.87	/	10.58	6.63	/	14.41	8.31	/	18.06	9.15	/	19.88	11.75	/	25.54	
Cooling Power Input Min./Max.(A35°C/W18°C)	W	656	/	1852	929	/	2423	1185	/	3091	1544	/	4028	1894	/	4941	2131	/	5558	929	/	2423	1183	/	3084	1541	/	4019	1890	/	4930	2126	/	5546	2731	/	7123	
E.E.R Min./Max.(A35°C/W18°C)	W/W	2.95	/	3.84	3.54	/	4.25	3.42	/	4.11	3.58	/	4.29	3.65	/	4.39	3.58	/	4.29	3.54	/	4.25	3.43	/	4.12	3.59	/	4.30	3.66	/	4.39	3.59	/	4.30	3.59	/	4.30	
Max. Cooling Capacity(A35°C/W7°C)	kW	4.3		6.0		7.5		10.2		12.7		14.0		6.0		7.5		10.2		12.7		14.0		18.0														
E.E.R(A35°C/W7°C)	W/W	2.59		2.48		2.40		2.50		2.56		2.50		2.48		2.40		2.51		2.56		2.51		2.51														
Cooling Capacity Min./Max.(A35°C/W7°C)	kW	1.99	/	4.32	2.78	/	6.05	3.43	/	7.46	4.67	/	10.16	5.86	/	12.74	6.45	/	14.02	2.78	/	6.05	3.43	/	7.46	4.67	/	10.16	5.86	/	12.74	6.45	/	14.02	8.28	/	18.01	
Cooling Power Input Min./Max.(A35°C/W7°C)	W	575	/	1720	744	/	2441	950	/	3115	1238	/	4058	1518	/	4978	1708	/	5599	744	/	2441	948	/	3108	1235	/	4049	1515	/	4967	1704	/	5587	2189	/	7176	
E.E.R Min./Max.(A35°C/W7°C)	W/W	2.51	/	3.45	2.48	/	3.74	2.40	/	3.61	2.50	/	3.78	2.56	/	3.86	2.50	/	3.78	2.48	/	3.74	2.40	/	3.62	2.51	/	3.79	2.56	/	3.87	2.51	/	3.79	2.51	/	3.79	
Max Power Input	kW	2.02		3.09		3.95		5.14		6.31		7.09		3.09		3.94		5.13		6.29		7.08		9.09														
Max Current	A	9.68		14.79		18.88		24.60		30.17		33.94		13.28		17.83		24.60		30.17		33.94		41.98														
Wire diameter	mm ²	2.5		4.0		4.0		6.0		6.0		6.0		2.5		2.5		2.5		4.0		4.0		4.0														
Fuse or circuitbreaker	A	13A		20A		25A		32A		40A		40A		13A		13A		16A		20A		20A		25A														
Compressor	Type - Quantity/System	Twin Rotary - 1		Twin Rotary - 1		Twin Rotary - 1		Twin Rotary - 1		Twin Rotary - 1		Twin Rotary - 1		Twin Rotary - 1		Twin Rotary - 1		Twin Rotary - 1		Twin Rotary - 1		Twin Rotary - 1		Twin Rotary - 1														
Fan	Quantity	1		1		1		1		2		2		1		1		2		2		2		2														
	Airflow	1500		2500		3000		3500		5000		5500		2500		3000		3500		5000		5500		7500														
	Rated power	30		80		100		120		200		210		80		100		120		200		210		250														
Water Side Heat Exchanger	Type	Plate Heat Exchanger		Plate Heat Exchanger		Plate Heat Exchanger		Plate Heat Exchanger		Plate Heat Exchanger		Plate Heat Exchanger		Plate Heat Exchanger		Plate Heat Exchanger		Plate Heat Exchanger		Plate Heat Exchanger		Plate Heat Exchanger		Plate Heat Exchanger														
	Water Pressure Drop	15		18		20		21		23		25		18		20		21		23		25		25														
	Piping Connection	Inch G3/4"		G1"		G1"		G1"		G1"		G1"		G1"		G1"		G1"		G1"		G1"		G1"														
Allowable Water Flow	Min./Rated./Max.	L/S	0.18	0.29	0.48	0.28	0.45	0.75	0.35	0.55	0.92	0.47	0.75	1.26	0.59	0.95	1.58	0.65	1.04	1.74	0.28	0.45	0.75	0.35	0.55	0.92	0.47	0.75	1.26	0.59	0.95	1.58	0.65	1.04	1.74	0.84	1.34	2.23
Noise Level	dB(A)	49		56		59		60		61		62		56		59		60		61		62		65														
Net Dimension(LxD×H)	mm	990*375*655		1110*475*810		1110*475*810		1110*475*960		1110*475*1355		1110*475*1355		1110*475*810		1110*475*810		1110*475*960		1110*475*1355		1110*475*1355		1110*475*1455														
(Carton)Packing Dimension(L×D×H)	mm	1100*460*725		1165*490*960		1165*490*960		1165*490*1100		1165*490*1520		1165*490*1520		1165*490*960		1165*490*960		1165*490*1100		1165*490*1520		1165*490*1520		1165*490*1590														
(Plywood case)Packing Dimension(L×D×H)	mm	1070*405*800		1200*540*970		1200*540*970		1200*540*1120		1200*540*1510		1200*540*1510		1200*540*970		1200*540*970		1200*540*1120		1200*540*1510		1200*540*1510		1200*540*1610														
Net Weight	kg	59		78		88		105		124		124		78		88		105		124		124		150														
(Carton) Gross Weight	kg	70		101		105		120		150		150		101		105		120		150		150		183														
(Plywood case)Gross Weight	kg	80		106		116		126		161		161		106		116		126		161		161		188														
Note: (1) Heating condition: water inlet/outlet temperature: 30°C/35°C, Ambient temperature: DB 7°C/WB 6°C;																																						
(2) Heating condition: water inlet/outlet temperature: 40°C/45°C, Ambient temperature: DB 7°C/WB 6°C;																																						
(3) Cooling condition: water inlet/outlet temperature: 23°C/18°C, Ambient temperature: DB35°C/WB24°C;																																						
(4) Cooling condition: water inlet/outlet temperature: 12°C/7°C, Ambient temperature: DB35°C/WB24°C;																																						

●The information in this document is just for reference. Since the continuous improvement and control in the production process, the information contained in this document may be subject to change. Please refer to the nameplate on the machine for model specifications.

Heating Capacity at Different Conditions																																				
Model	CGK015V3L-B			CGK025V3L-B			CGK030V3L-B			CGK040V3L-B			CGK050V3L-B			CGK060V3L-B			CGK-025V3L-B			CGK-030V3L-B			CGK-040V3L-B			CGK-050V3L-B			CGK-060V3L-B					
Air temp °C	Heating capacity (KW)									Heating capacity (KW)									Heating capacity (KW)									Heating capacity (KW)								
-25	2.71	2.67	2.84	4.25	4.19	4.46	5.25	5.17	5.50	7.15	6.61	7.49	8.96	8.28	9.39	9.86	9.12	10.33	4.25	4.19	4.46	5.25	5.17	5.50	7.15	6.61	7.49	8.96	8.28	9.39	9.86	9.12	10.33			
-20	3.12	3.11	3.21	4.89	4.87	5.02	6.03	6.01	6.20	8.22	7.68	8.44	10.30	9.63	10.58	11.34	10.60	11.65	4.89	4.87	5.02	6.03	6.01	6.20	8.22	7.68	8.44	10.30	9.63	10.58	11.34	10.60	11.65			
-15	3.59	3.66	3.59	5.62	5.73	5.63	6.93	7.07	6.94	9.44	9.04	9.46	11.84	11.33	11.85	13.03	12.47	13.05	5.62	5.73	5.63	6.93	7.07	6.94	9.44	9.04	9.46	11.84	11.33	11.85	13.03	12.47	13.05			
-7	4.27	4.63	4.27	6.95	7.25	6.89	8.46	8.95	8.25	11.52	11.44	11.24	14.43	14.24	14.09	15.89	15.79	15.51	6.95	7.25	6.89	8.46	8.95	8.25	11.52	11.44	11.24	14.43	14.24	14.09	15.89	15.79	15.51			
-3	4.76	4.98	4.66	7.46	7.80	7.29	9.21	9.63	9.00	12.54	12.31	12.26	15.72	15.42	15.36	17.30	16.98	16.91	7.46	7.80	7.29	9.21	9.63	9.00	12.54	12.31	12.26	15.72	15.42	15.36	17.30	16.98	16.91			
2	5.40	5.64	5.28	8.46	8.84	8.27	10.44	10.91	10.20	14.22	13.95	13.90	17.82	17.49	17.42	19.62	19.25	19.18	8.46	8.84	8.27	10.44	10.91	10.20	14.22	13.95	13.90	17.82	17.49	17.42	19.62	19.25	19.18			
7	6.00	5.76	5.64	9.40	9.02	8.84	11.60	11.14	10.91	15.80	15.17	14.86	19.80	19.01	18.63	21.80	20.93	20.51	9.40	9.02	8.84	11.60	11.14	10.91	15.80	15.17	14.86	19.80	19.01	18.63	21.80	20.93	20.51			
12	6.30	6.05	6.31	9.87	9.48	9.89	12.18	11.69	12.20	16.59	15.93	16.02	20.79	19.96	20.83	22.89	21.97	22.93	9.87	9.48	9.89	12.18	11.69	12.20	16.59	15.93	16.02	20.79	19.96	20.83	22.89	21.97	22.93			
20	6.62	6.35	6.62	10.36	9.95	10.37	12.79	12.28	12.80	17.42	16.72	17.43	21.83	20.96	21.85	24.03	23.07	24.05	10.36	9.95	10.37	12.79	12.28	12.80	17.42	16.72	17.43	21.83	20.96	21.85	24.03	23.07	24.05			
Hot water temp °C	30/35	40/45	50/55	30/35	40/45	50/55	30/35	40/45	50/55	30/35	40/45	50/55	30/35	40/45	50/55	30/35	40/45	50/55	30/35	40/45	50/55	30/35	40/45	50/55	30/35	40/45	50/55	30/35	40/45	50/55	30/35	40/45	50/55			



Model	CGK015V3L-B			CGK025V3L-B			CGK030V3L-B			CGK040V3L-B			CGK050V3L-B			CGK060V3L-B			CGK-025V3L-B			CGK-030V3L-B			CGK-040V3L-B			CGK-050V3L-B			CGK-060V3L-B		
Air temp °C	COP kW/kW									COP kW/kW									COP kW/kW														
-25	1.99	1.81	1.41	2.04	1.85	1.44	1.98	1.79	1.40	2.32	2.03	1.60	2.37	2.07	1.63	2.32	2.03	1.60	2.07	1.87	1.46	1.98	1.79	1.40	2.32	2.03	1.60	2.37	2.07	1.63	2.32	2.03	1.60
-20	2.27	2.12	1.66	2.32	2.18	1.70	2.25	2.11	1.64	2.55	2.20	1.76	2.60	2.25	1.80	2.55	2.20	1.76	2.35	2.20	1.72	2.25	2.11	1.65	2.55	2.21	1.76	2.61	2.25	1.80	2.55	2.21	1.90
-15	2.63	2.31	1.80	2.70	2.37	1.85	2.61	2.29	1.79	2.86	2.44	1.95	2.86	2.39	1.91	2.86	2.39	1.91	2.73	2.39	1.87	2.62	2.29	1.79	2.87	2.40	1.91	2.93	2.45	1.96	2.87	2.40	2.06
-7	3.25	2.69	2.09	3.33	2.75	2.15	3.22	2.66	2.08	3.37	2.78	2.17	3.44	2.84	2.22	3.37	2.78	2.17	3.37	2.78	2.17	3.23	2.67	2.08	3.38	2.79	2.17	3.45	2.85	2.22	3.38	2.79	2.34
-3	3.52	2.91	2.27	3.61	2.99	2.33	3.49	2.89	2.25	3.65	3.02	2.36	3.73	3.09	2.41	3.65	3.02	2.36	3.65	3.02	2.36	3.50	2.90	2.26	3.66	3.03	2.36	3.74	3.09	2.41	3.66	3.03	2.54
2	3.87	3.28	2.55	3.97	3.36	2.62	3.84	3.25	2.53	4.01	3.39	2.65	4.10	3.47	2.70	4.01	3.39	2.65	4.01	3.39	2.65	3.85	3.25	2.54	4.02	3.40	2.65	4.11	3.47	2.71	4.02	3.40	2.86
7	4.45	3.56	2.78	4.56	3.65	2.85	4.41	3.53	2.75	4.61	3.69	2.88	4.71	3.77	2.94	4.61	3.69	2.88	4.61	3.69	2.88	4.42	3.54	2.76	4.62	3.70	2.88	4.72	3.78	2.95	4.62	3.70	3.10
12	4.98	3.84	3.00	5.11	3.94	3.07	4.94	3.81	2.97	5.16	3.98	3.11	5.28	4.07	3.17	5.16	3.98	3.11	5.16	3.98	3.11	4.95	3.82	2.98	5.17	3.99	3.11	5.29	4.08	3.18	5.17	3.99	3.35
20	5.58	4.50	3.51	5.72	4.61	3.60	5.53	4.46	3.48	5.78	4.66	3.63	5.91	4.76	3.71	5.78	4.66	3.63	5.78	4.66	3.63	5.54	4.47	3.49	5.80	4.67	3.64	5.92	4.77	3.72	5.80	4.67	3.92
Hot water temp °C	35	45	55	35	45	55	35	45	55	35	45	55	35	45	55	35	45	55	35	45	55	35	45	55	35	45	55	35	45	55	35	45	55



● The information in this document is just for reference. Since the continuous improvement and control in the production process, the information contained in this document may be subject to change. Please refer to the nameplate on the machine for model specifications.